



# **AIRMIX<sup>®</sup> PUMP & AIRSPRAY PUMP WITH DIFFERENTIAL AIR MOTOR TROUBLESHOOTING GUIDE**

## **TRANSLATION OF THE ORIGINAL MANUAL**

***IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).***

*THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.*

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CAUSE	SOLUTION
The pump does not start.	Check the pump air supply.
Priming trouble :  → Air is always coming out from the spray gun. → When priming, air (or material) does not come out from the spray gun.	Be sure that the spray gun is fully opened and air evacuated through this one.  Air intake at the fitting or at the suction rod.  Check the pump valves. If a valve is stucked by dry paint, it can be unsticked without disassembling it. Blow air pressure directly by suction fitting.
The pump does not stop at once when shutting off the spray gun :  → The pump stops only on down stroke. → The pump stops only on up stroke.	Check exhaust valve or valve seal.  Check suction valve or upper cartridge.
The pump locks with an air leakage to the motor	Check the motor valve under the cover.
On Intensive™ pump, the lubricant into the cup is fastly coloured.	Check the upper packing (tighten the cup or change seals if it is necessary).
Spraying trouble.	Refer to spray gun manual.